NOTICE OF AVAILABILITY OF REVISED DRAFT EIR

Project Title: Student Housing West

Project Location: Two sites on the UC Santa Cruz main campus:
1) A 13-acre site west of Heller Drive ("Heller site") that currently is developed with the 200-unit Family Student Housing complex and child care center;
2) A 17-acre site northeast of the intersection of Hagar Drive and Coolidge Drive ("Hagar site")

Project Description: The proposed project would construct housing for approximately 3,000 students at two sites on the UC Santa Cruz main campus via a public-private partnership (P3) delivery method. The project would demolish the existing 200-unit family student housing complex and child care facility west of Heller Drive and redevelop the 13-acre site with approximately 2,932 student beds and associated amenities in six buildings, for a total of 858,911 sf. The project would develop approximately 140 units of housing for student families, and a child care center, on a 17-acre site northeast of the intersection of Glenn Coolidge Drive and Hagar Drive (Hagar site). The development of student housing on the Hagar site would require an amendment of the 2005 LRDP to change the land use designation from Campus Resource Land to Colleges and Student Housing.

EIR Process: In March 2018, the University published the Student Housing West Project Draft EIR, which was circulated for agency and public comment for an initial period of 45 days that ended on May 11, 2018, and then was extended for an additional 47 days, which ended on June 27, 2018. During the time that the Draft EIR was circulating and in the ensuing months, the University has advanced the design of the project at the Heller site, reducing the heights of the buildings from a maximum of ten stories high to a maximum of seven stories. Other changes to the project include modifications to the proposed storm water management systems at both sites, revisions to the grading plan at the Hagar site, slight changes to the numbers of beds planned for each site, and the addition of a wastewater treatment plant to provide recycled wastewater for non-potable uses at the Hagar site. Also during the Draft EIR circulation period, the University received numerous comments requesting, among other things, additional analysis and clarification regarding the visual effects at both sites; the hydrology and water quality impacts of the Hagar site development; clarification regarding the project’s traffic impacts; and the evaluation of additional alternatives to the proposed project. In view of the project description changes and comments received, especially related to aesthetics, hydrology and water quality, traffic, and alternatives, the University has determined that it will publish a Revised Draft EIR for the revised project for agency and public review. This Revised Draft EIR replaces in full the previously published Draft EIR.

As this Revised Draft EIR replaces in full the previously published Draft EIR, reviewers are requested to submit new comments on this Revised Draft EIR.

Public Review Period: September 17, 2018 through November 1, 2018
Written comments on the Draft EIR should be submitted in writing or by email to the addresses below by 5:00 PM on November 1, 2018

**Lead Agency:** University of California  
1156 High Street, Mailstop: PPDO  
Santa Cruz, CA  95064  
email: eircomment@ucsc.edu

**Contact Person:** Alisa Klaus, Senior Environmental Planner, Phone: (831) 459-3732

**Address Where a Copy of Draft EIR is Available:**  
Santa Cruz Public Libraries, Downtown Branch, 224 Church St.

The Revised Draft EIR can be viewed online at [https://ppc.ucsc.edu/planning/EnvDoc.html](https://ppc.ucsc.edu/planning/EnvDoc.html).

**Information and Public Comment Meetings:** Two meetings have been scheduled to provide information about the project and an opportunity for agencies and members of the public to provide oral comments on the Revised Draft EIR:

**Tuesday, Oct. 23, 2018, 6:30-8:30 PM**  
Louden Nelson Community Center, 301 Center St. Santa Cruz, CA

**Wed., Oct. 24, 2018, 5-7 PM**  
Kresge Town Hall, 510 Porter-Kresge Rd., UC Santa Cruz main campus